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## BEAM END REHABILITATION NOTES

NO PAINT SHALL BE APPLIED UNDER THE UHPC BLOCK AND THE STUDS EXCEPT AS SHOWN.

ADDITIONAL LIMITS OF UHPC GIRDER END REPAIR OR STUDS MAY BE ADDED DURING CONSTRUCTION AS APPROVED BY THE ENGINEER.

BEAM ENDS SHALL BE REPAIRED BY ENCASING THE BEAM END IN ULTRA HIGH PERFORMANCE CONCRETE (UHPC) AS SHOWN ON DWG. NO. ST-43 AND SHALL BE PAID UNDER THE ULTRA-HIGH PERFORMANCE CONCRETE (UHPC) TYPE 1 ITEM.

THE CONTRACTOR SHALL PROVIDE ACCESS TO BEAM END REPAIR LOCATIONS SHOWN ON THE PLANS.

HEADED STUDS SHALL BE WELDED TO CLEAN SECTIONS OF THE WEB AND FLANGE AS SHOWN ON DWG. NO. ST-43. STUDS MAY BE WELDED IN SECTIONS OF THE WEB AND FLANGE WITH MINOR (UP TO  $\frac{1}{16}$ ) SECTION LOSS. STUDS MUST BE INSTALLED FOLLOWING STANDARD PRACTICES OF STUD WELDING USING SECTION LOSS, STUD SMUST BE INSTALLED FOLLOWING STANDARD FRACTION CLOSE OF STUD WELLORD CONTROL CONVENTIONAL STUD GUINS AND STUD WELDING PROCEDURES, WELD COLLAR SHOULD BE LARGER THAN THE DIAMETER OF THE STUD. STUD WELDING DETAILS, PROCEDURES, AND TESTING METHODS SHALL CONFORM TO THE NEW YORK STATE STEEL CONSTRUCTION MANUAL AND SHALL BE PERFORMED BY NEW YORK STATE DEPARTMENT OF TRANSPORTATION CERTIFIED WELDERS.

THE STUD SPACING SHALL BE A MINIMUM OF 3" AND A MAXIMUM OF 6". THE SPACING MAY BE VARIED WITHIN THIS RANGE TO ACCOMMODATE THE NUMBER OF STUDS SHOWN IN THE PLANS. THE STUD PATTERN SHALL BE LAID OUT BY THE CONTRACTOR AND APPROVED BY THE ENGINEER PRIOR TO WELDING THE STUDS.

THE NUMBER OF STUDS SHOWN IN THE PLANS IS A MINIMUM VALUE BASED ON ANTICIPATED FIELD CONDITIONS, SHOULD THE CONTRACTOR BE UNABLE TO ACCOMMODATE THE MINIMUM NUMBER OF STUDS SHOWN IN THE PLANS DUE TO THE AREA OF DETERIORATED STEEL BEING LARGER THAN ANTICIPATED, THE ENCINEER SHALL BE NOTIFIED IMMEDIATELY. WORK AT THAT LOCATION SHALL NOT PROCEED UNTIL DIRECTION IS GIVEN BY THE ENGINEER.

ALL HEADED STUDS SHALL BE WELDED USING A STUD GUN. AT LOCATIONS WHERE THE USE OF A STUD GUN IS NOT POSSIBLE DUE TO LIMITED CLEARANCE, UP TO A MAXIMUM OF 3 STUDS MAY BE WELDED USING AN ALL-AROUND  $\frac{5}{6}$ " FILLET WELD. IF MORE THAN 3 STUDS IN ANY GIVEN BEAM END NEED TO BE WELDED USING A FILLET WELD, THE ENGINEER SHALL BE NOTIFIED. FILLET WELDED GEVEN CALL AND A COMPANY OF CALL. STUDS SHALL BE PLACED AT A SPACING OF 6".

THE DISTANCE FROM THE TOP OF THE BOTTOM FLANGE TO THE FIRST STUD SHALL BE A MINIMUM OF 6/2". ALL EXPOSED INTERFACES BETWEEN THE UNIT CANUE INTO THE AND STEEL GIRDER SHALL BE SEALED WITH JOINT SEALANT. JOINT SEALANT MATERIAL SHALL CONFORM TO MATERIAL SPEC. 705-06. THIS SHALL BE PAID FOR UNDER THE ULTRA-HIGH PERFORMANCE CONCRETE (UHPC) TYPE 1.

FORMWORK SHALL BE SEALED TO CONTAIN THE FLUIDITY OF THE UHPC. ALL FORMWORK SHALL INCLUDE A VENT HOLE AT THE TOP TO PROVIDE AN ESCAPE FOR TRAPPED AIR. THE CONTRACTOR SHALL HAVE A REPEATABLE METHOD TO DETERMINE IF THE PANEL HAS REACHED FULL HEIGHT. UHPC PANELS SHALL BE TOP FORMED. ALL FORWWORK SHALL BE APPROVED BY THE ENGINEER PRIOR TO POURING THE UHPC AND SHALL BE PAID FOR UNDER ULTRA-HIGH PERFORMANCE CONCRETE (UHPC) TYPE 1.

THE ENGINEER SHALL BE NOTIFIED IMMEDIATELY IF ADJUSTMENT NEED TO BE MADE TO THE PLACEMENT OF STUDS TO WELD TO NON-DETERIORATED STEEL.

THE TOP PITCH OF THE UHPC PANEL CANNOT BE MET DURING CASTING, THE CONTRACTOR SHALL GRIND THE TOP OF THE PANEL TO THE REQUIRED SLOPE AFTER THE REMOVAL OF THE FORMS. THE COST OF THIS WORK SHALL BE PAID UNDER ULTRA-HIGH PERFORMANCE CONCRETE (UHPC) TYPE 1 ITEM.

THE LIMITS OF PAINTING SHALL EXTEND 1" INTO THE AREA UNDER THE UHPC BLOCK, AS DETAILED.

THE CONTRACTOR SHALL VERIFY ALL EXISTING DIMENSIONS PRIOR TO FABRICATING ANY COMPONENTS OF THE PROPOSED WORK.

THE CONTRACTOR SHALL CONTACT THE ENGINEER FOR A REVISED UHPC BLOCK SIZE IF THE DETERIORATION EXTENDS BEYOND THE LIMITS SHOWN.

THE CONTRACTOR SHALL COMPLY WITH ALL FORMING AND GRINDING REQUIREMENTS FROM THE UHPC SPECIFICATION. IN CASE OF ANY DISCREPANCIES BETWEEN THESE NOTES AND THE UHPC SPECIFICATION, THE REQUIREMENTS FROM THE SPECIFICATION SHALL GOVERN.

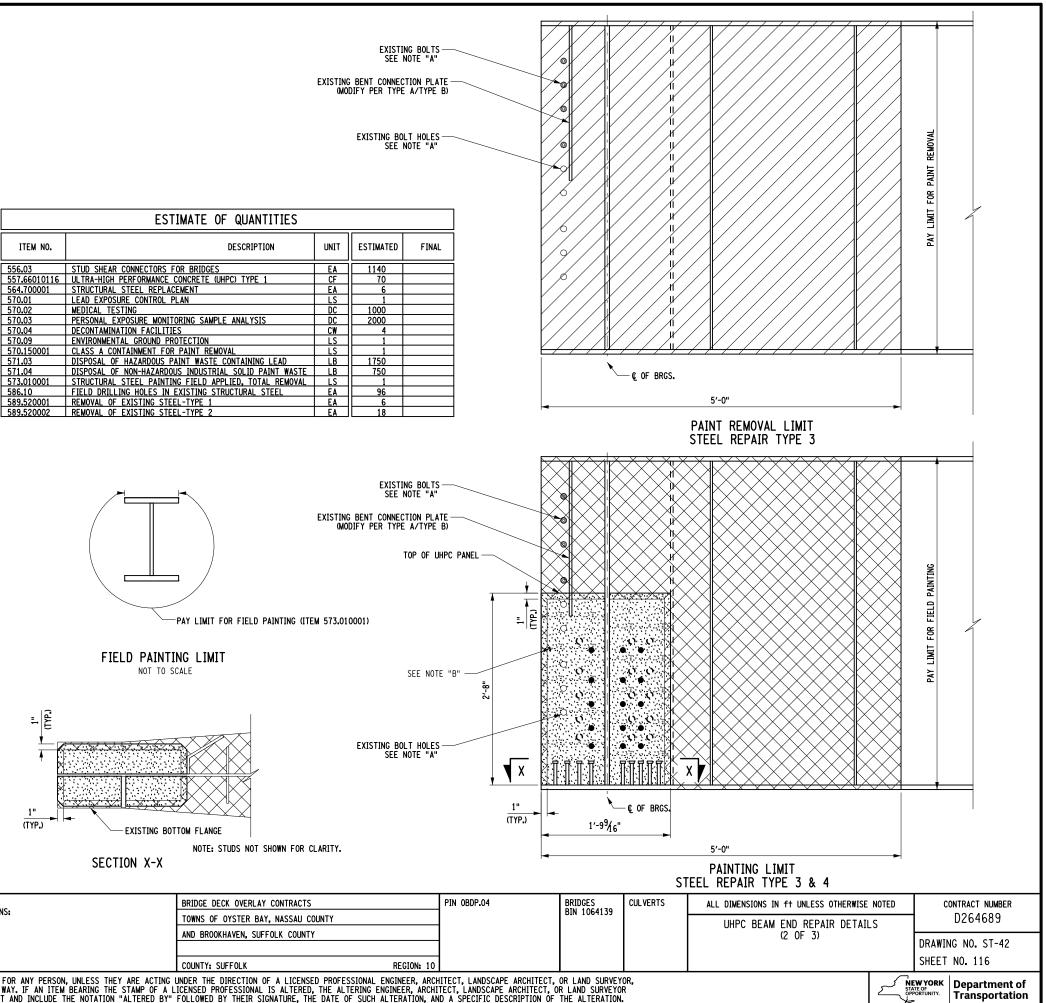
ALL EXPOSED CORNERS OF UHPC BLOCKS SHALL HAVE A 1"x1" CHAMFER.

NOTE "A": THE BOLTS IN THE EXISTING BOLT HOLES WITHIN THE UHPC PANEL AREA SHALL BE REMOVED AND DISCARDED AT PIER 3. THE BOLT HOLES SHALL REMAIN UNFILLED. THE EXISTING BOLTS ABOVE THE UHPC BLOCK SHALL REMAIN AT PIER 3. ALL THE EXISTING BOLTS AT THE END OF GIRDERS AT PIER 2 SHALL REMAIN.

THERE SHALL BE NO UHPC GIRDER END REPAIR AT PIER 2. THE PAINTING LIMIT SHALL EXTEND OVER THE FULL 5'-0" GIRDER END DIMENSION AS SHOWN IN THE PAINT REMOVAL LIMIT STEEL REPAIR TYPE 3 DETAIL.

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AFFIX SEAL: 이지:	ALTERED BY: ON:	1" (TYP.)	EXISTING BOTTOM FLANGE	1" (TYP.) ►		
TE OF NEW YOUR		SE	NOTE: STUDS NOT SHOWN FOR CLARITY.			
ERVISOR A. CLARK	MER *	AS-BUILT REVISIONS DESCRIPTION OF ALTERATIONS:	BRIDGE DECK OVERLAY CONTRACTS TOWNS OF OYSTER BAY, NASSAU COUNTY AND BROOKHAVEN, SUFFOLK COUNTY	PIN OBDP.04 BR		
「日本 Bar				REGION: 10		
DESIGN SUP		IT IS A VIOLATION OF LAW FOR ANY PERSON, UNLESS T TO ALTER AN ITEM IN ANY WAY. IF AN ITEM BEARING T SHALL STAMP THE DOCUMENT AND INCLUDE THE NOTATION	HEY ARE ACTING UNDER THE DIRECTION OF A LICENSED PROFESSIONAL ENGINE STAMP OF A LICENSED PROFESSIONAL IS ALTERED, THE ALTERING ENGIN N "ALTERED BY" FOLLOWED BY THEIR SIGNATURE, THE DATE OF SUCH ALTE	INEER, ARCHITECT, LANDSCAPE ARCHITECT, OR L IEER, ARCHITECT, LANDSCAPE ARCHITECT, OR LA ERATION, AND A SPECIFIC DESCRIPTION OF THE		

	(MODIFY PER TYPE A/TYPE B			
		EXISTING BOLT HOLES		
	ESTIMATE OF QUANTITIES			
0.	DESCRIPTION	UNIT	ESTIMATED	FINAL
	STUD SHEAR CONNECTORS FOR BRIDGES	EA	1140	
116 1	ULTRA-HIGH PERFORMANCE CONCRETE (UHPC) TYPE 1 STRUCTURAL STEEL REPLACEMENT	CF EA	70 6	
	LEAD EXPOSURE CONTROL PLAN MEDICAL TESTING	LS DC	1000	
	PERSONAL EXPOSURE MONITORING SAMPLE ANALYSIS DECONTAMINATION FACILITIES	DC CW	2000	
1	ENVIRONMENTAL GROUND PROTECTION CLASS A CONTAINMENT FOR PAINT REMOVAL	LS LS	1	
	DISPOSAL OF HAZARDOUS PAINT WASTE CONTAINING LEAD DISPOSAL OF NON-HAZARDOUS INDUSTRIAL SOLID PAINT WASTE	LB LB	1750 750	
1	STRUCTURAL STEEL PAINTING FIELD APPLIED, TOTAL REMOVAL FIELD DRILLING HOLES IN EXISTING STRUCTURAL STEEL	LS EA	1 96	
1	REMOVAL OF EXISTING STEEL-TYPE 1	EA	6	



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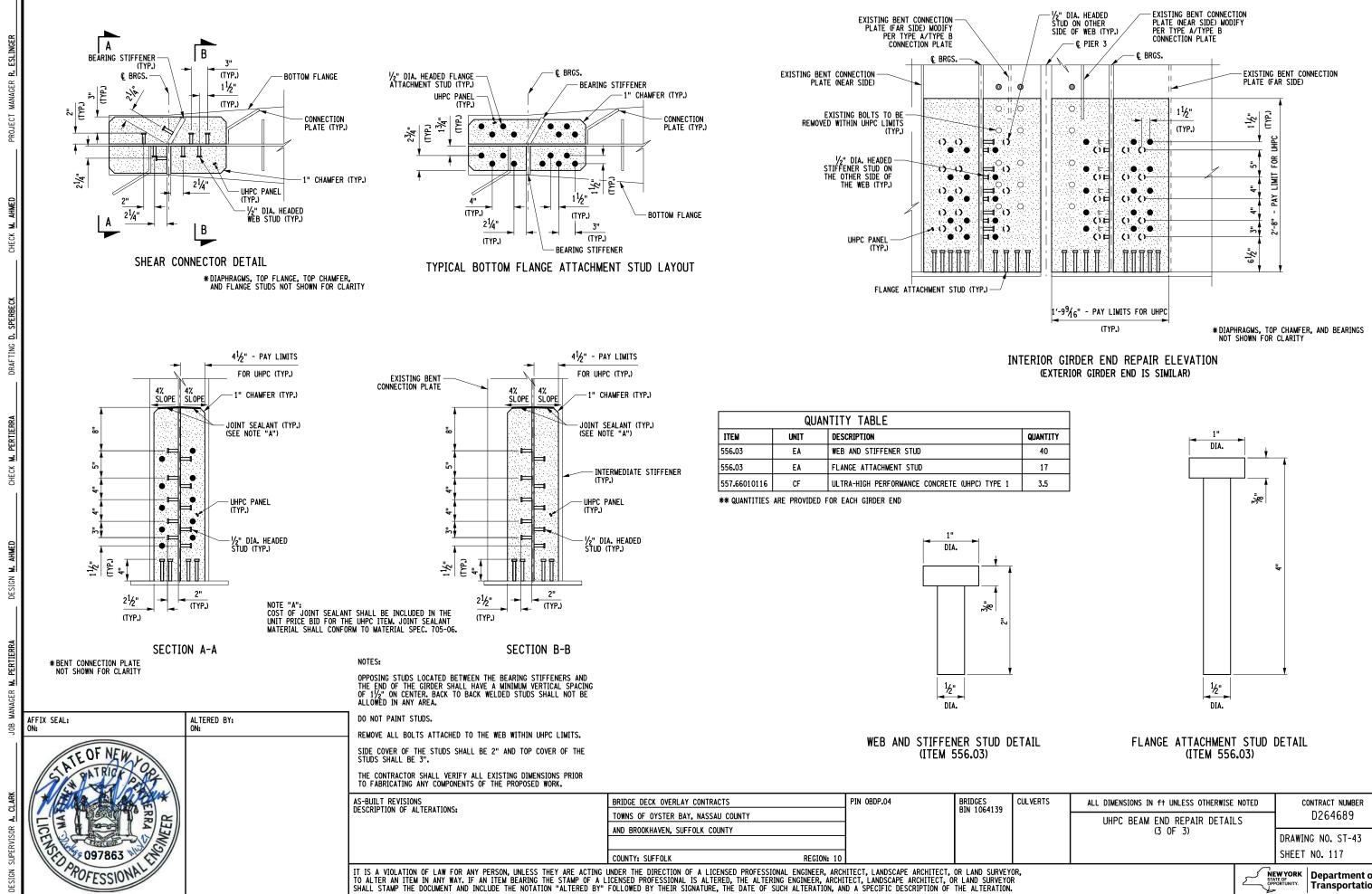
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NOTE "B":



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File Name : Date/Time : User :

	UHPC BEAM END REPAIR DETAILS (3 OF 3)		DRAWING NO. ST-43 SHEET NO. 117	
<b>λ</b> ,		STA STA	WYORK Department of Transportation	