

Identifying Vibration Sensitive Work Zones

About The Research

- FDOT Grant No. BDB-11
- Report Title
 - ✓ Use of Nondestructive Techniques to Estimate the Allowable Vibratory Compaction Level During Construction.
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- Research Report Available Online at
 - ✓ http://www.dot.state.fl.us/research-center/Completed_StateMaterials.htm

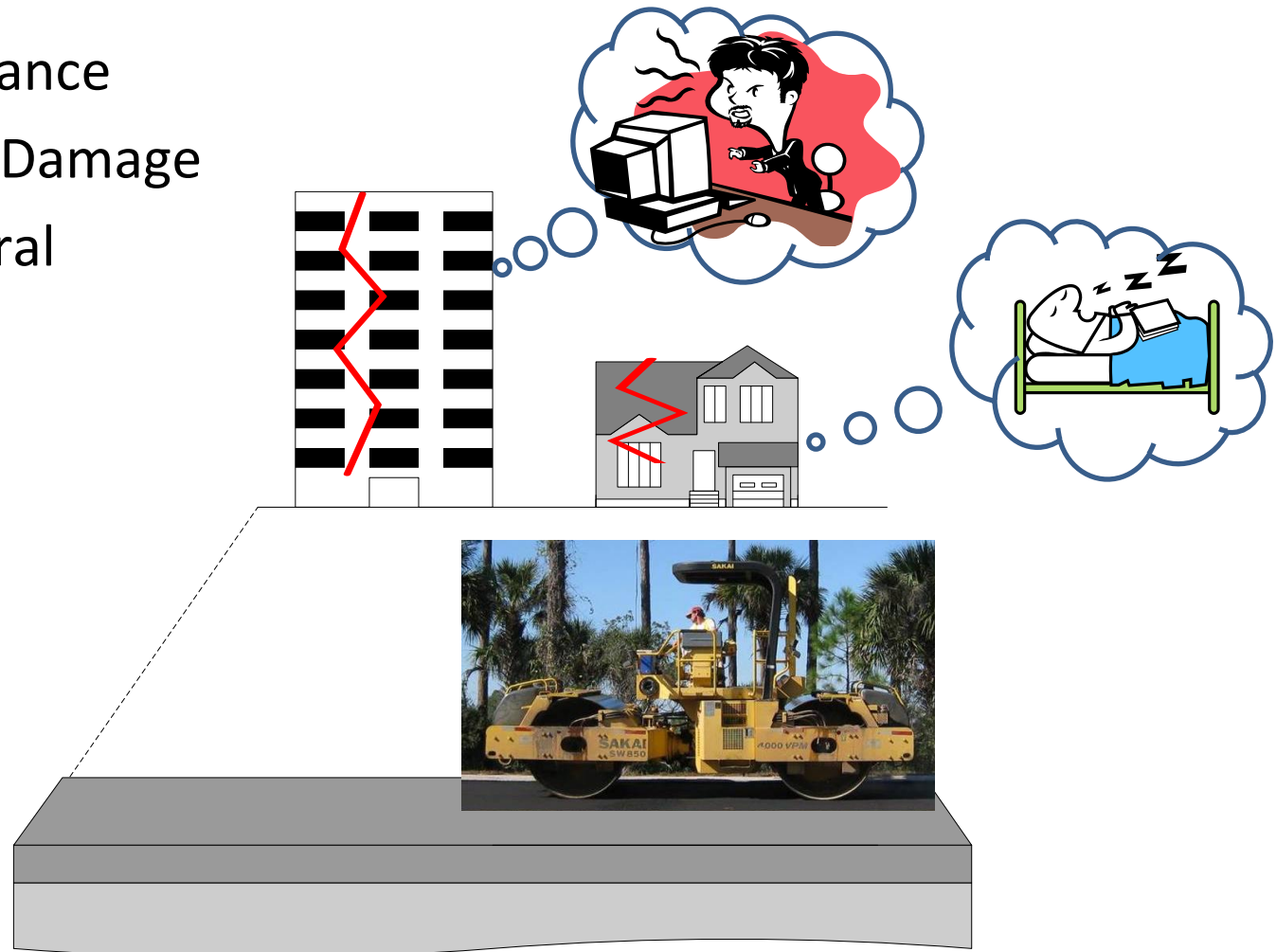
Background

- Asphalt Density
 - ✓ Critical for Pavement Performance
 - ✓ Quality Control Criteria for Hot Mix Asphalt
- Compaction of Asphalt
 - ✓ Static Rollers
 - ✓ Vibratory Rollers – Construction Vibration



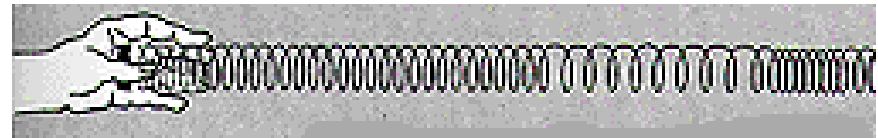
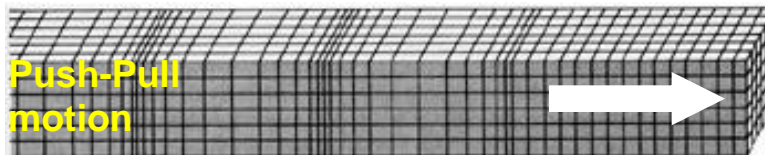
Construction Vibration

- Human Annoyance
- Infrastructure Damage
 - ✓ Architectural
 - ✓ Structural

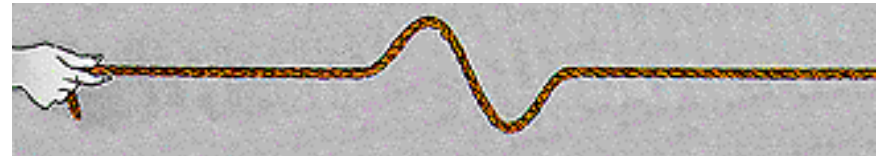
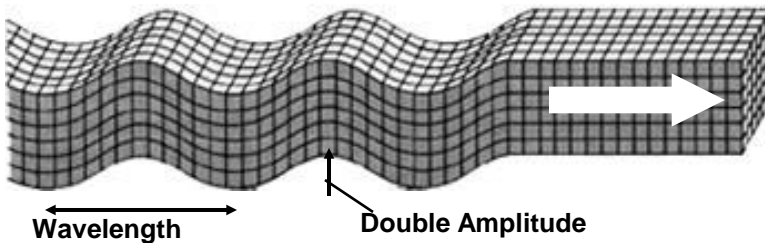


Types of Waves

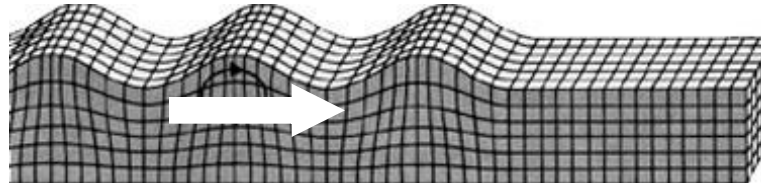
P-Wave or Compression Wave (Seismic Body Wave)



S-Wave or Shear Wave (Seismic Body Wave)

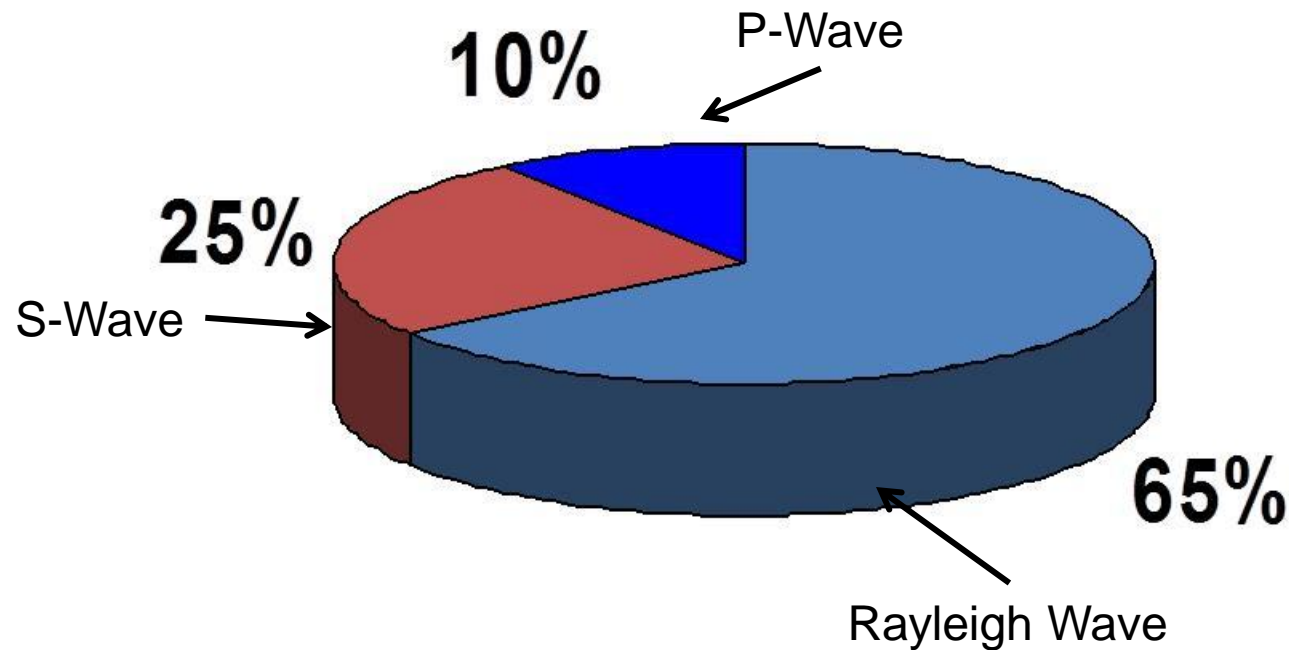


Rayleigh or Surface Wave (Seismic Surface Wave)

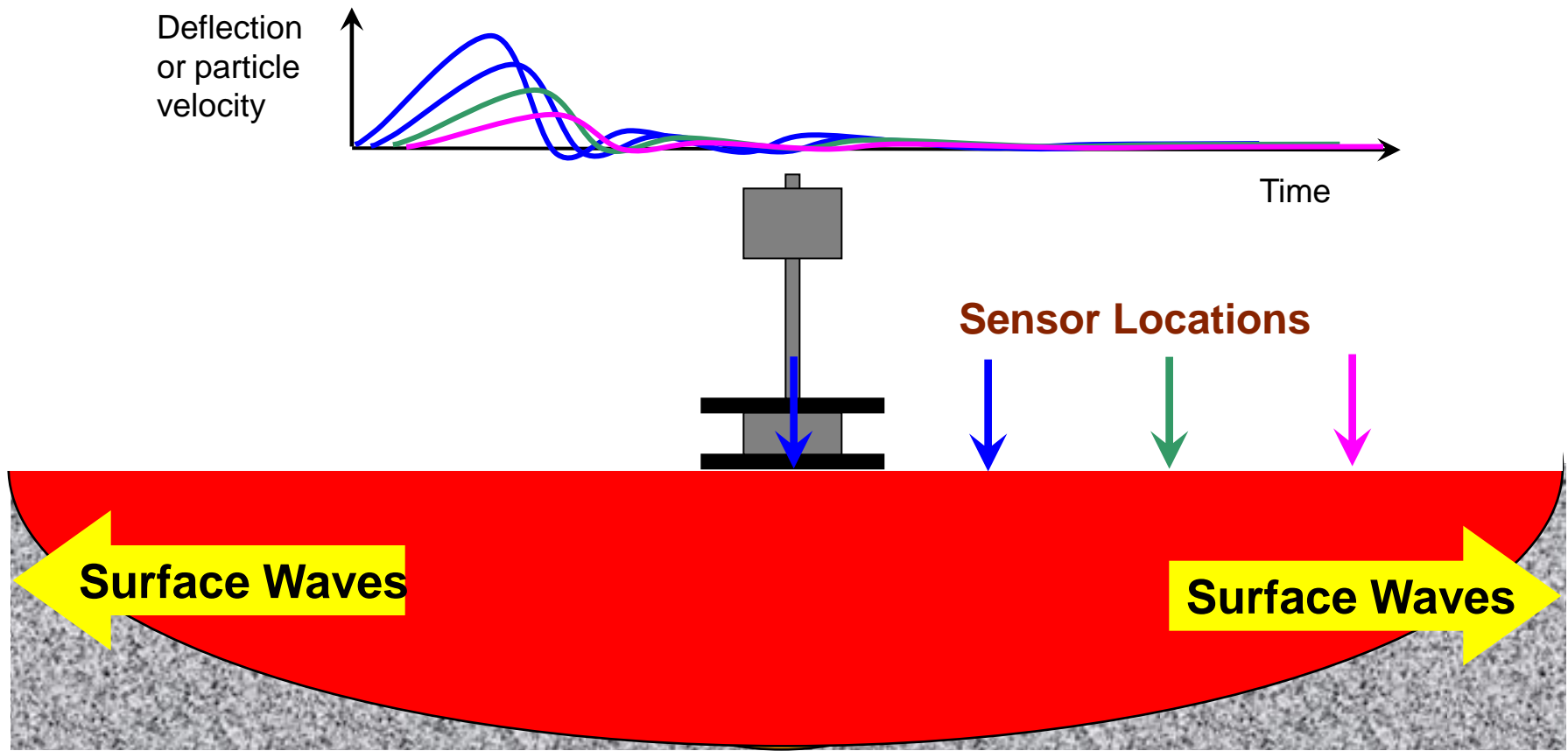


Construction Induced Vibrations

Energy Carried By Different Waves



Falling Weight Deflectometer



FWD vs. Roller



- Falling Weight Deflectometer
 - Impact Load (Falling weight)
 - Peak load range: 1.5 to 27 kips
 - Typical peak load magnitude = 9 kips



- Vibratory Roller
 - Continuous vibration
 - Operating weight range: 3 to 30 kips
- Both induce ground vibration!

Identification of Vibration Sensitive Areas

- A practical methodology for identifying vibration sensitive areas
 - Vibratory compaction not recommended
- Use FWD time histories to predict the ground oscillation from vibratory rollers

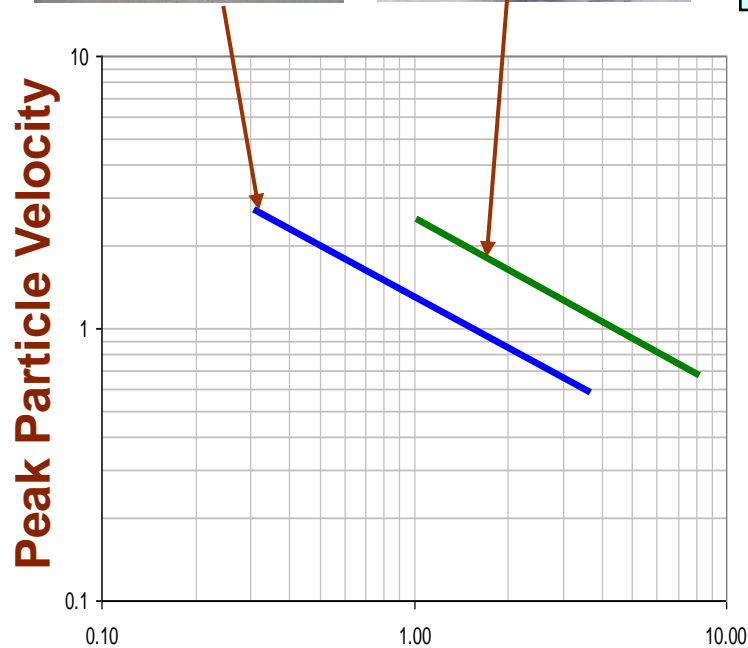
Vibration Descriptor

- Peak Particle Velocity (PPV)
 - ✓ Correlates well with damage and complaints
 - ✓ Particle movement is mostly in vertical direction
 - ✓ Measured by Falling Weight Deflectometer

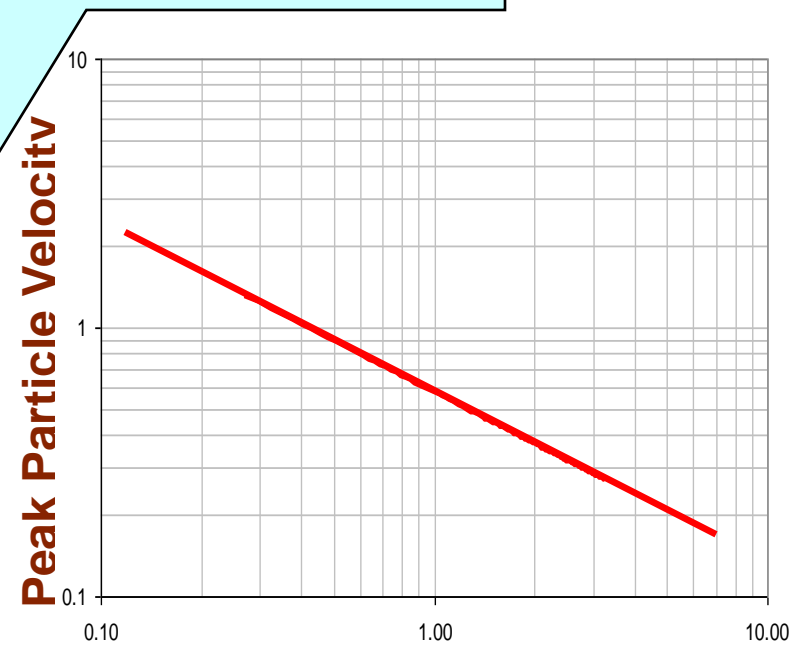
Prediction of Ground Motion



Normalize the distance by the
square root energy scaling law



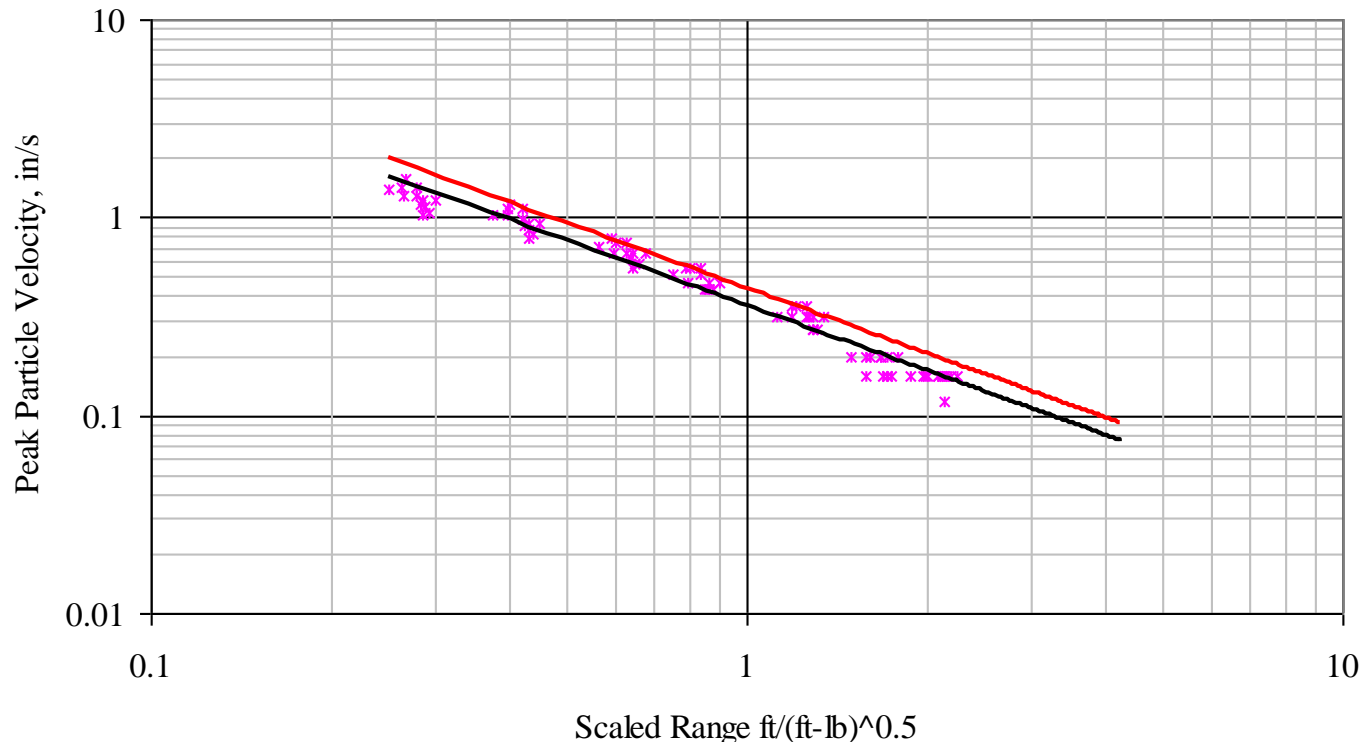
Distance or Sensor Offset



Normalized (Scaled) Distance

Ground Motion Predictor Curve

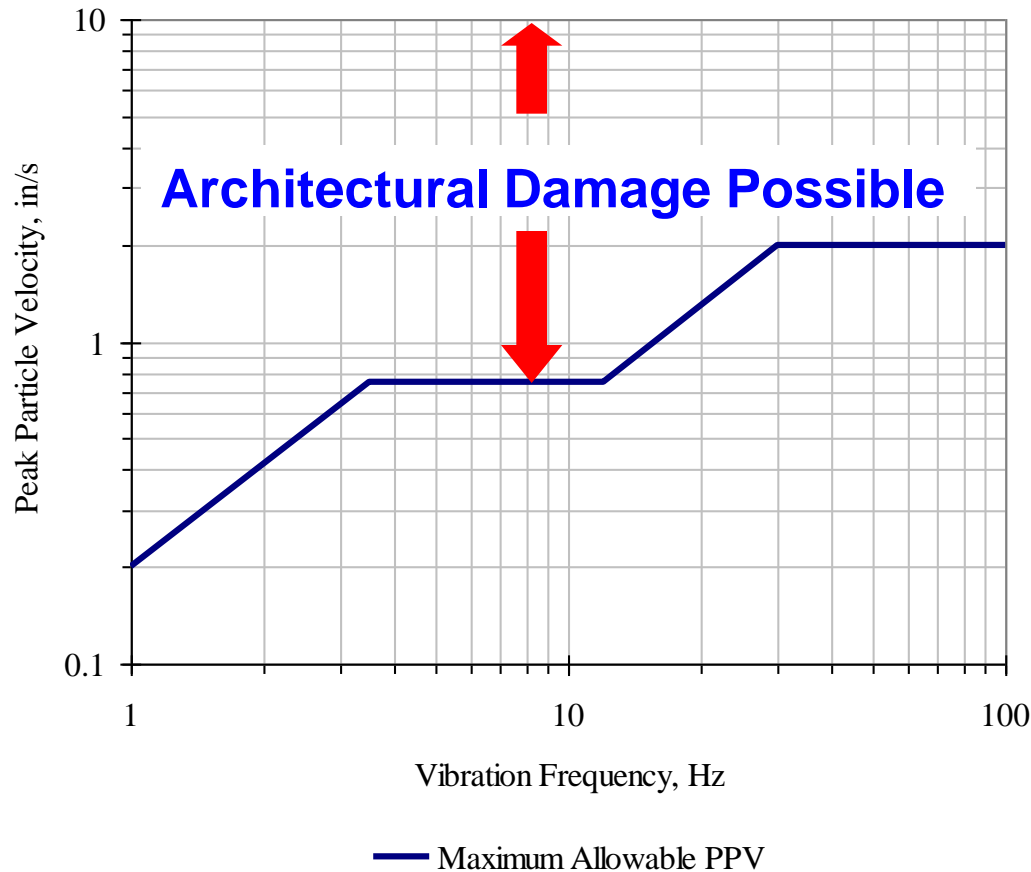
- Upper 95% Confidence Interval of curve fitted through FWD data



Vibration Criteria

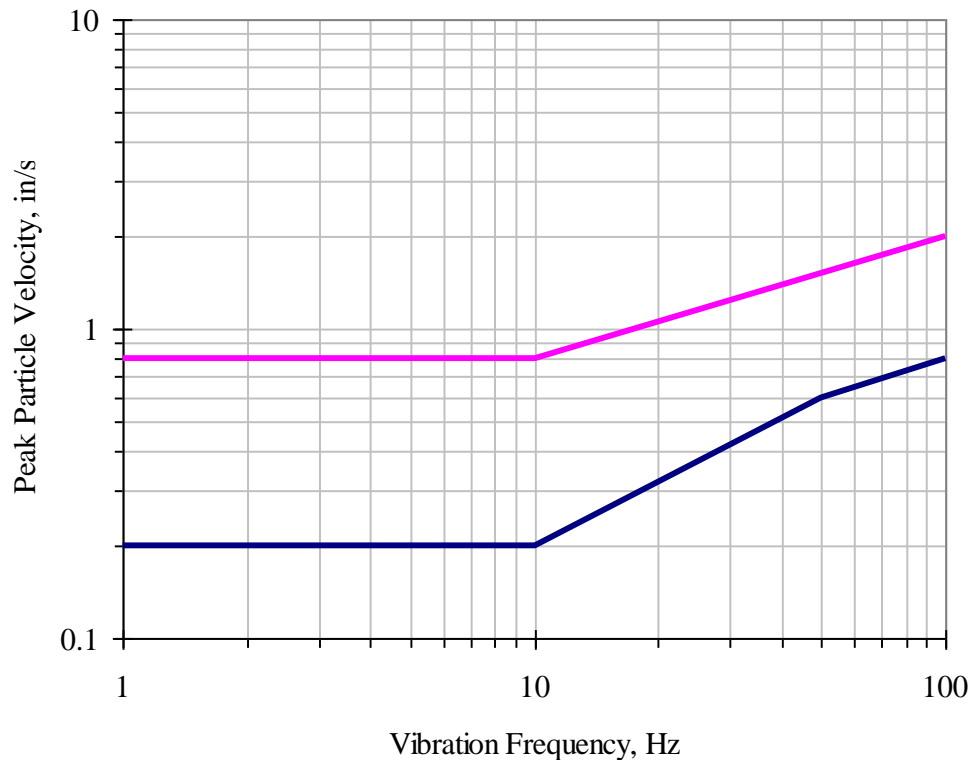
- Human perception
 - Subjective; depends upon individuals and circumstances
- Human annoyance
 - Subjective; uncomfortable for some individuals
- Architectural damage
 - Superficial damage such as hairline cracks in plaster
- Structural damage
 - Cracking in foundation, separation of masonry blocks, etc.

Office of Surface Mines – US Bureau of Mines



- Based on Architectural damage of low-rise residential structures
- Most often cited criteria
- Used by FDOT for pile driving

DIN 4150 (Germany)

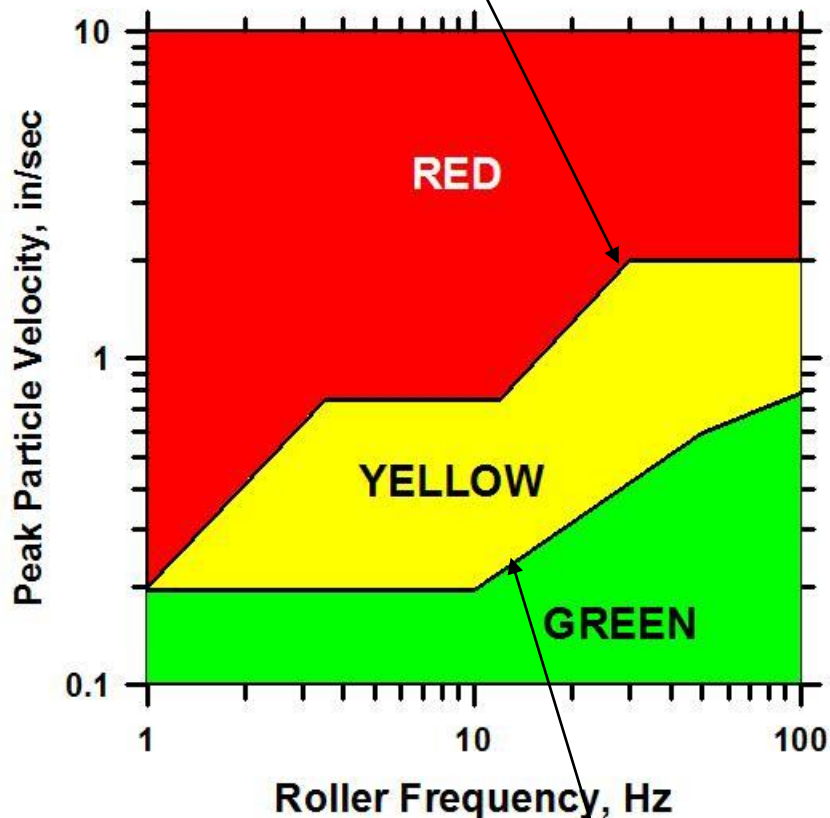


- Maximum Allowable PPV for Residential Areas
- Maximum Allowable PPV for Offices and Factories

- Based on human annoyance
- Recognizes two settings:
 - Offices and factories
 - Residential areas

Criteria Adopted by FDOT

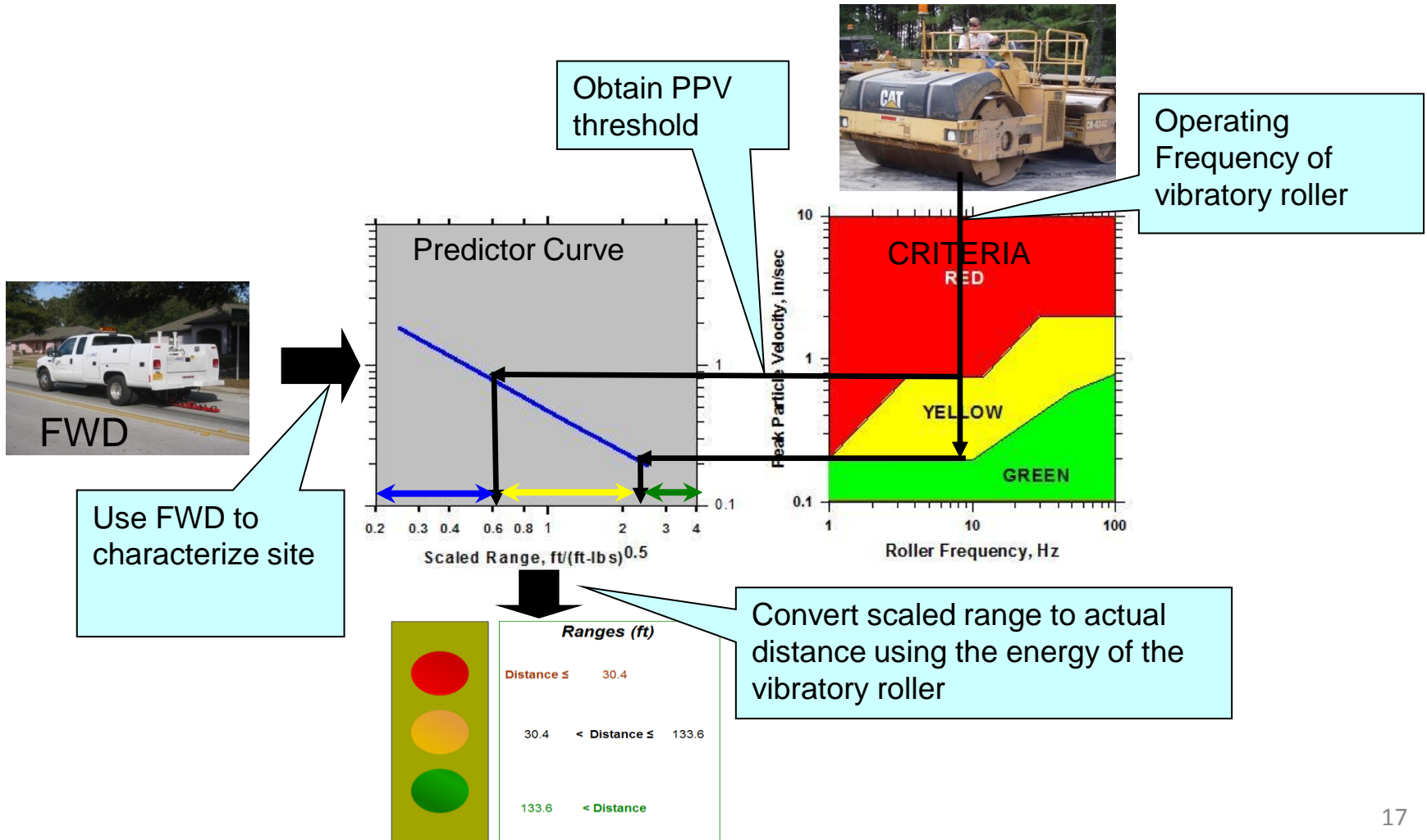
US OSM Criteria



- Red – Architectural damage possible
- Yellow – People may be annoyed, but architectural damage unlikely
- Green - People may perceive vibration, but annoyance is unlikely

German DIN 4150 Criteria

Analysis Procedures

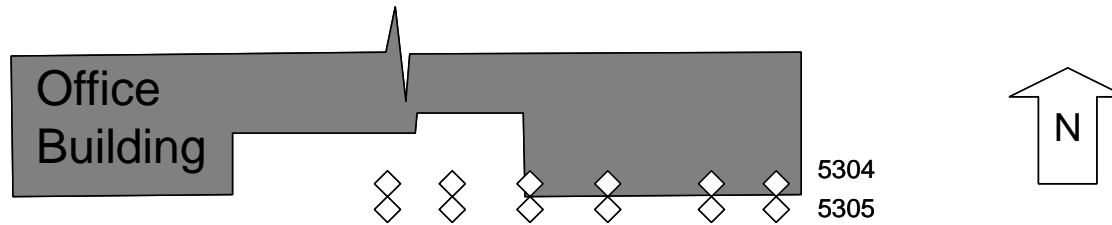


Field Verification

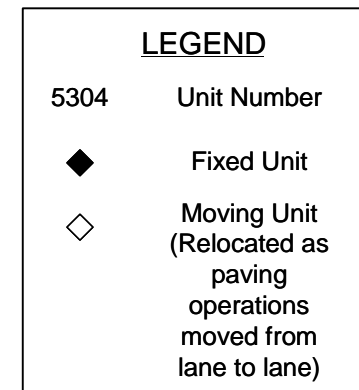
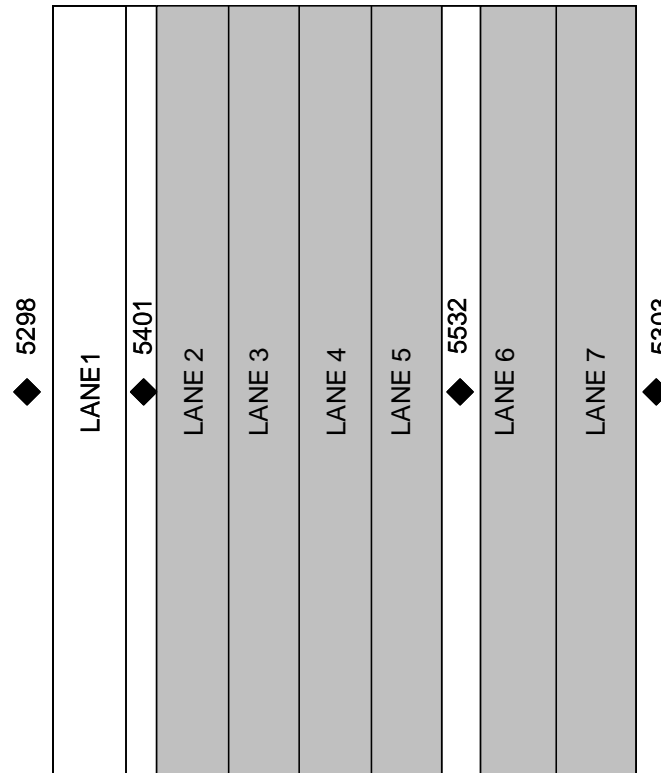
- Re-Paving Accelerated Pavement Test Tracks at the State Materials Office of the Florida Department of Transportation



Vibration Monitoring Plan



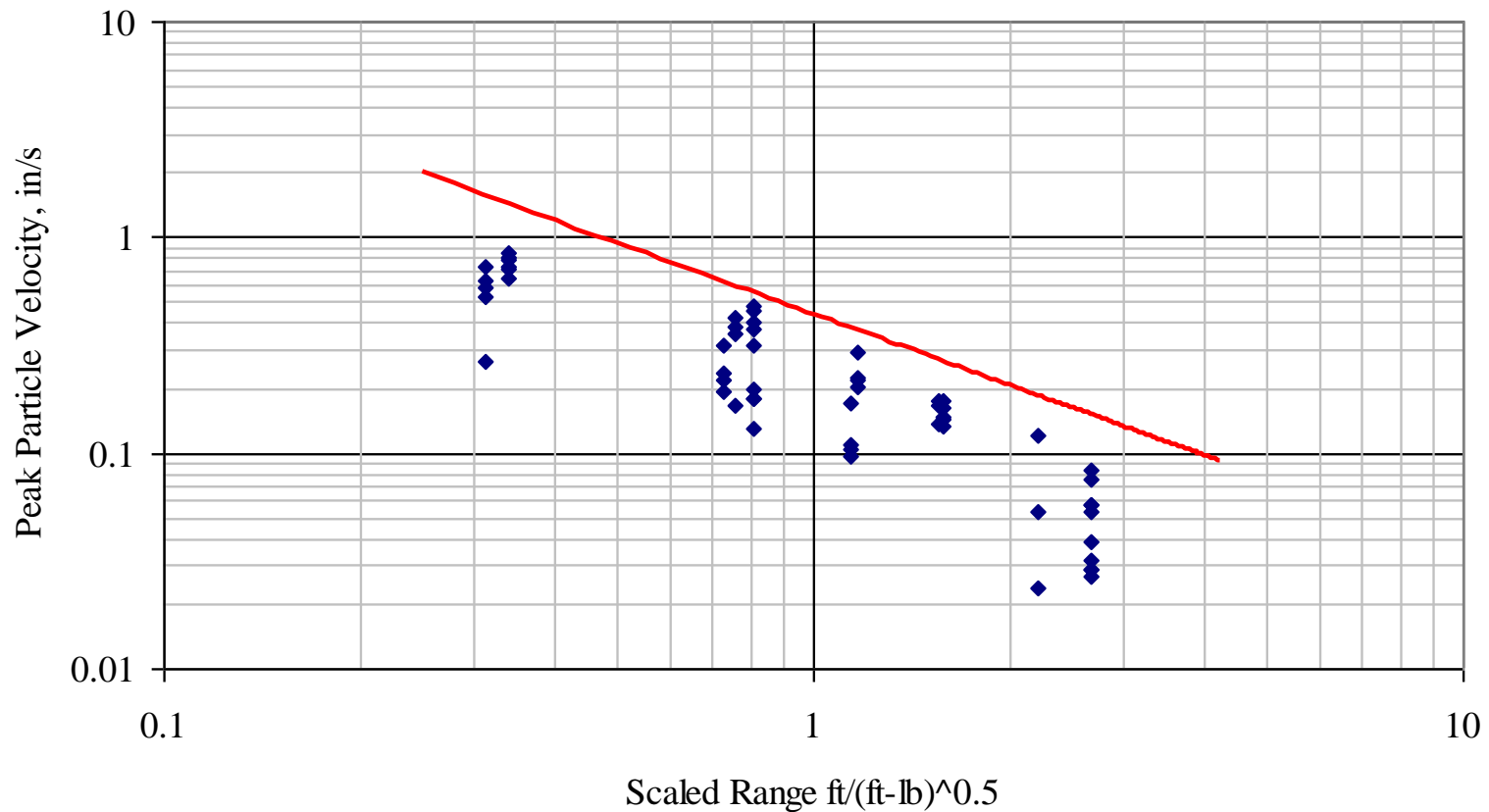
Units 5401 and
5532 were set
to record full
time histories



Caterpillar CB-634C



Scaled Vibration From Compactor



FDOT Example

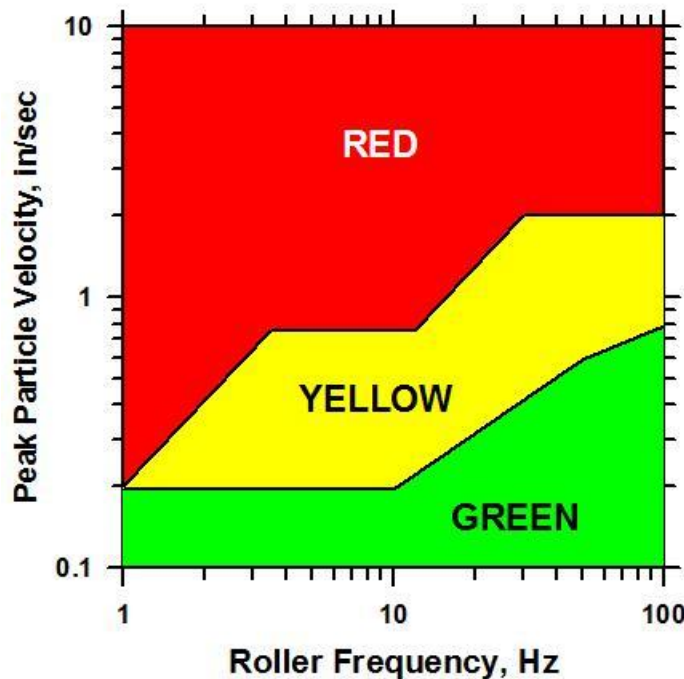


Asphalt Patch

- Public Complaint
 - Increased Vibration after Patch Installation
 - Human Annoyance
 - Plaster Wall Damage

FWD Survey Results

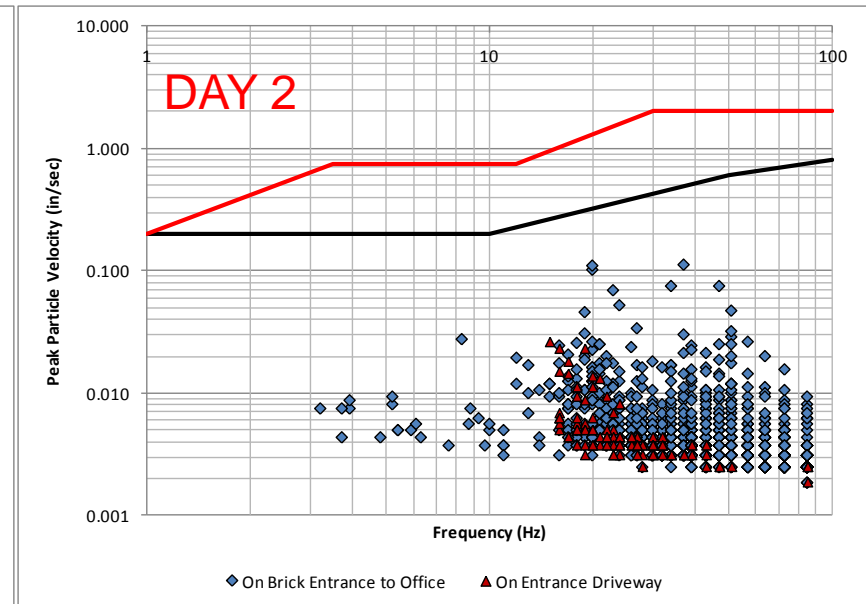
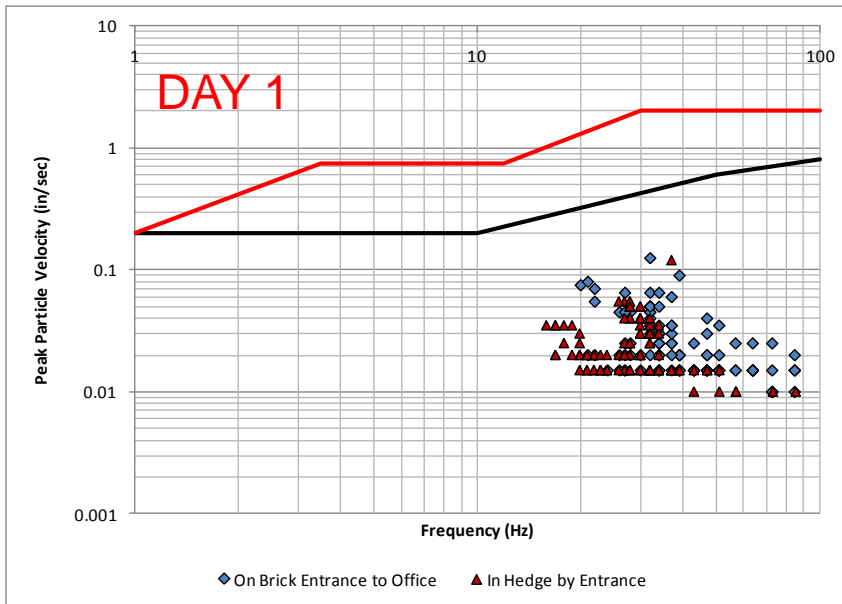
- 18 kip Single Axle Modeled
- Building is Approx. 90 ft. from Pavement Edge
- In Green Zone!!



Ranges (ft)		
Distance ≤		3.1
3.1	< Distance ≤	24.5
24.5	< Distance	

Vibration Monitor Results

- Vibration Monitored
 - 2 Monitors Set to Report PPV and Frequency
 - 2 different Days
- All PPVs in Green zone



Conclusion - FDOT Example



- Building is in the Green Zone
- Architectural Damage Unlikely

Implementation of Algorithm



Vibratory Compaction Calculator

Financial Project Number

County Section Number

State Road Number

County

Travel Direction

Comments



Ranges (ft)

Distance \leq 20.0

20.0 $<$ Distance \leq 82.4

82.4 $<$ Distance

Load Files

Using Default Roller Values

Save Workbook